



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2732-030

Job Sheet 205418



Part No: D2732-030

Job Qty: 10 pcs

Part Name: Rubber Cushion - 3"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/20

Job Tracking No:

Due Date: 1/24/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B1 IPP Rev:A 10.11.02 as per revB DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	1/24/20		0.00	0.16	Small Fab - 1		JAN 14 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	10 pcs	1/24/20		0.00	0.00	QC 5 - 10		JAN 16 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	10 pcs	1/24/20		0.00	0.01	Packaging 3 - 1 - B4B		JAN 16 2020
							Packaging 3 - 2 - B4B		



Container No: S247417



Part: D2732 - 030

Job No: 205418

Serial No/Batch: S247417

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/14/20

Plex 1/9/20 10:34 AM Dart.lajeunesse.marie

				Packaging 3 - 3 - B4B	DAS	
				Packaging 3 - 4 - B4B	5740	74 JAN 17 2020
				Packaging 3 - 5 - B4B		8-89
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
130	QC 21 - SA	10 pcs	1/24/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 100 - (Small Fab) Cut as per dwg (3.00") Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____) 130 - (QC21- Final Inspection - Work Order Release)						DAS 21 8-89 JAN 17 2020
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D2732	Rubber Cushion (\$Per Foot)	2.5000 pcs (.25 ea)	100-Small Fab - 1	5196586		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	D2732	3	301	0		
Part Specifications						
Specifications could not be found.						



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing					
		Skid-tube Machining Large Fab		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging					
Engineering Water Jet Supplier Quality									
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)					
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor					
				QC / QA Coordinator					
Root Cause		FAULT CATEGORY							
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Manufacturing Process		Bending		Misaligned/off center		Folio/Program		Outside Tolerance	
Equip/Tooling		Crushing		BOM/Route		Grain Direction		Drawing	
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld		Finish	
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing	
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence		Misread	
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up			
Human Factors		Other/Details:							